

Date: Sunday, 12/4/2005 12:45:00 PM
User: Linda Lacelle

Split

Process Sheet

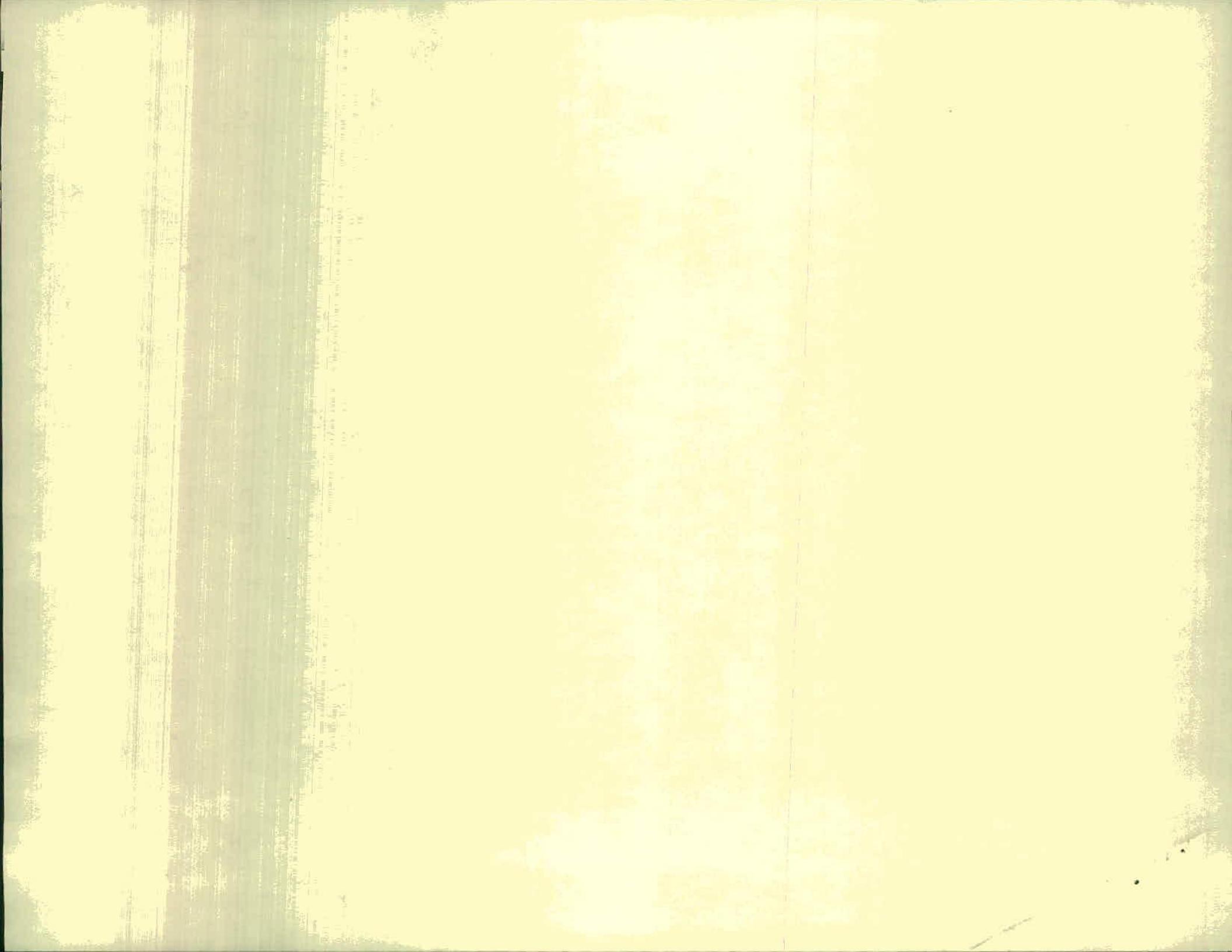
Customer:	: CU-DAR001 Dart Helicopters Services	Drawing Name:	: HI-STEP LEG ASSEMBLY
Job Number:	: 25089 - 2	Part Number:	: D2582
Estimate Number:	: 10355	Drawing Number:	: D2582 REV A
P.O. Number:	: N/A	Project Number:	: N/A
This Issue:	: 12/4/2005 S.O. No.: N/A	Drawing Revision:	: A
First Rev.:	: NC	Material:	: N/A
First Issue:	: N/A Type: SMALL /MED FAB	Due Date:	: 12/12/2005 Qty: 20 Um: Each
Previous Run:	: 24533		
Written By:	: See comment below		
Checked & Approved By:	: See comment below		
Comment:	: Est Rev:F Removed Manufacturing 05-11-07 JLM		

Additional Product

Job Number:



Seq	Machine Or Operation:	Description:	
1.0	25089A	SPACER	
		Comment: Sub-Component SPACER	
1.0	25089B	STEP LEG	
		Comment: Sub-Component STEP LEG	
1.0	25089C	STEP SPACER	
		Comment: Sub-Component STEP SPACER	
1.0	25089D	STEP SPACER	
		Comment: Sub-Component STEP SPACER	
1.0	D2279	Step Spacer	
		Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)	
		Pick:	
	Qty Part Number	Description Batch	
1	D2279	Spacer B22585	SB 05/12/05
0.0	D2278	Step Leg	
		Comment: Qty.: 2.0000 Each(s)/Unit Total: 40.0000 Each(s)	
		Pick:	
	Qty Part Number	Description Batch	
2	D2278	Leg 4 B24533 2 B21366	SB 05/12/05



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 25089

Part Number: D2582

Job Number:



Seq. #: Machine Or Operation:

Description :

7.0 D2280 Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick:

Qty Part Number Description Batch
2 D2280 Spacer 4 B 24533

2 B 21365

SB 05/12/05 3

8.0 D2322 Step Spacer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick:

Qty Part Number Description Batch
1 D2322 Spacer B19702 - A

SB 05/12/05 3

9.0 MS20470AD44 Rivet, Universal Head



Comment: Qty.: 22.0000 Each(s)/Unit Total: 440.0000 Each(s)

Pick:

Qty Part Number Description Batch
22 MS20470AD4-4 Rivet M 17944

SB 05/12/05 3

10.0 MS20470AD45 Rivet, Universal Head



Comment: Qty.: 4.0000 Each(s)/Unit Total: 80.0000 Each(s)

Pick:

Qty Part Number Description Batch
4 MS20470AD4-5 Rivet M 14 915

SB 05/12/05 3

11.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2582 and

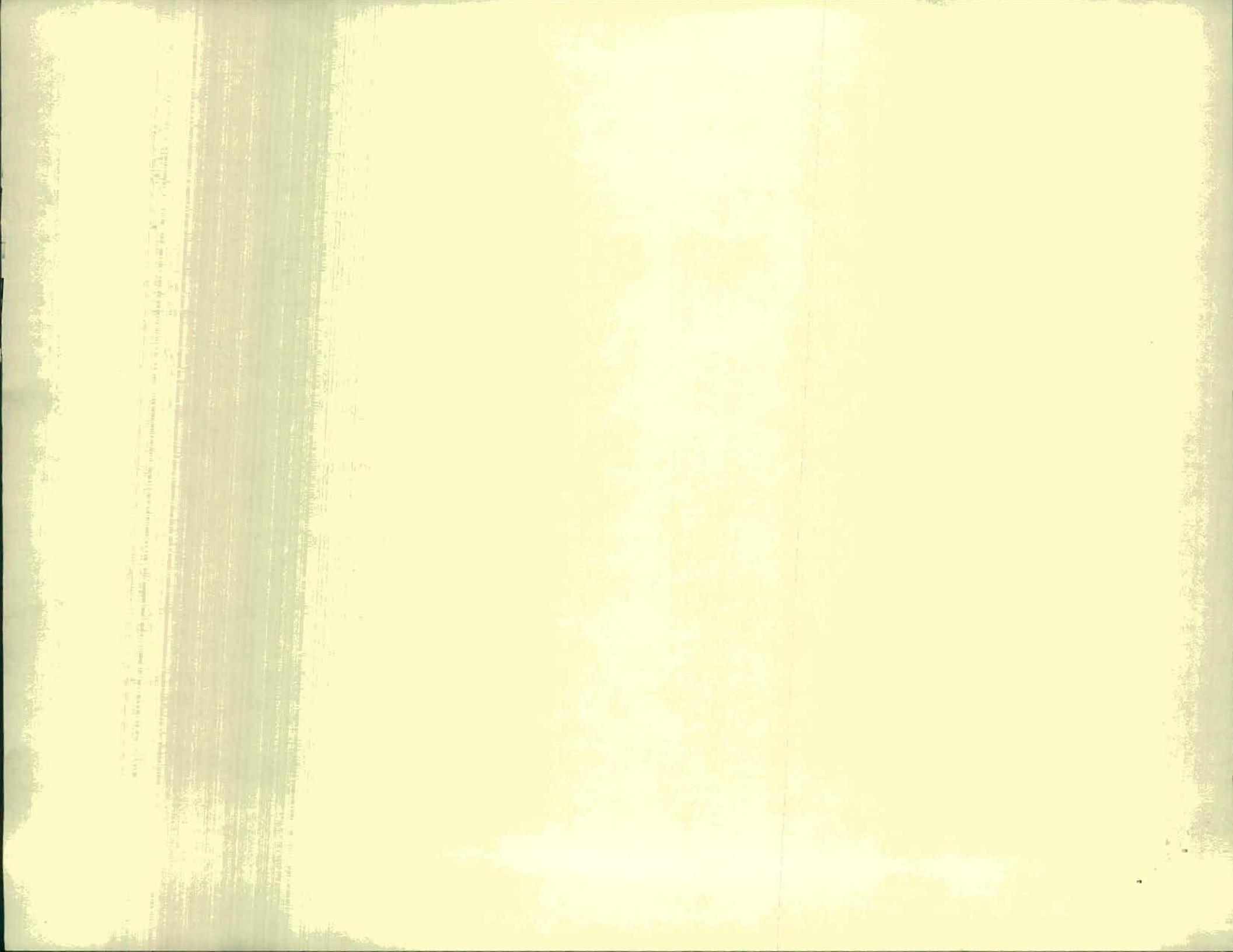
SB 05/12/05 3

12.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

J 05-12-05 3



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 25089

Part Number: D2582

Job Number:



Seq. #: Machine Or Operation:

Description :

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

L 05-12-05 3

14.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

✓ 05 05/12/08 (3)

(S) 05/12/06 (3)

Job Completion



